



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PB67-43001-71**  
**Job Sheet 174579**



**Part No:** PB67-43001-71

**Job Qty:** 4 ea

**Part Name:** 20° Blade Support Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/19/18

**Job Tracking No:**

**Due Date:** 3/30/18

**Created By:** Jason Leroux

**Type:** Stock

**Description:**

**Note:** DWG B67-43001-159 REV C, B67-43001-71 REV C IPP Rev:A 08-06-19 new issue DD verified by:ec IPP  
Rev:B 08-06-27 procedure chg DD verified by:EC IPP rev C 10.09.30 per rev C dwg EC verified by:DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 4 Ea  | 3/29/18    | 3/29/18  | 0.00      | 0.00    | Start Up Waterjet     |           | 18/04/07 |
| 100   | Waterjet           | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.78    | Waterjet1             |           | 18/04/07 |
| 110   | QC                 | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.00    | QC2 Waterjet-4        |           | 18/04/07 |
| 120   | QC                 | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.00    | QC8-6                 |           | 38       |
| 130   | Brake NC           | 4 pcs | 3/29/18    | 3/29/18  | 0.06      | 0.89    | Brake NC 1            |           | 38       |
| 140   | QC                 | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.00    | QC5                   |           | 38       |
| 150   | Large Fab          | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.79    | Large Fab 8           | CPL       | 9-89     |
| 160   | Small Fab          | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.49    | Small Fab-2           |           | 23       |
| 170   | QC                 | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.00    | QC10                  |           | 23       |
| 180   | QC                 | 4 pcs | 3/29/18    | 3/29/18  | 0.00      | 0.00    | QC5                   |           | 23       |
| 190   | Small Fab          | 4 pcs | 3/30/18    | 3/30/18  | 0.00      | 0.49    | Small Fab-2           |           | 23       |
| 200   | QC                 | 4 pcs | 3/30/18    | 3/30/18  | 0.00      | 0.00    | QC5                   |           | 23       |
| 210   | Packaging          | 4 pcs | 3/30/18    | 3/30/18  | 0.00      | 0.00    | Packaging3-1          |           | 23       |
| 220   | QC21-SA            | 4 Ea  | 3/30/18    | 3/30/18  | 0.00      | 0.00    | QC21                  |           | 23       |

### Job BOM

| Part / Item  | Component Name     | Quantity             | Operation             | Container  |
|--------------|--------------------|----------------------|-----------------------|------------|
| MS20426AD3-4 | Rivet              | 48 Ea (12 ea)        | 90-Start up Operation | FM136444-2 |
| M6061T6S.090 | 6061-T6 .090 Sheet | 3.2740 sf (.8185 ea) | 190-Small Fab         |            |
| MS21075L3    | Nut Plate          | 24 Ea (6 ea)         | 190-Small Fab         | FM137659-3 |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | MS20426AD3-4   | 48       | 4,084     | 0         |
| 190-Small Fab         | M6061T6S.090   | 3        | 9         | 0         |
|                       | MS21075L3      | 24       | 873       | 0         |

### Part Specifications

Specifications could not be found.

**UART Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-6200  
Email: sales@dartaero.com  
www.dartaerospace.com

**DART**  
AEROSPACE



Container No: S059121

Part: PB67-43001-71  
Job No: 174579  
Serial No/Batch: S059121  
Revision:  
Inspector:

Date: 04/09/18

